

# Work Order ID 62253

September 23, 2010 11:58:38 AM

*Ship today*



Page 1

Item ID: D3876-11

Revision ID:

Item Name: Protector - Floor

Start Date: 9/23/10 Start Qty: 2.00

Required Date: 9/23/10 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: *U*

QC: *U*

Accept



Setup Start



Stop



Cust Item ID:

Customer:



Date:

Tooling:

Date:

Run Start



Stop



Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description
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Draw Nbr	Revision Nbr
----------	--------------

D3876

Rev A

100



FLOW WATER JET

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3876  
Dwg Rev: *A*  
Prog Rev: *A*  
2- Deburr if necessary

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

10/09/23

(2)

0.00

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

0.00

10/09/23

(2)

P10 →

Dart Aerospace Ltd

W/O: 62253

## WORK ORDER CHANGES

DATE	STEP	Perm Change	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/08/23	# 100		F.T header box to read correct Drawing # + Rev 4		10/08/23			S 10/08/23

Part No: D3876-11 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date &amp; initial all entries

**Work Order ID 62253**

September 23, 2010 11:58:38 AM



Page 2

Item ID: D3876-11

Revision ID:

Item Name: Protector - Floor

Start Date: 9/23/10 Start Qty: 2.00

Accept



Setup Start



Stop



Required Date: 9/23/10 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
Description

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInspec.  
Stamp

0.00

10/9/23 SP

(22)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

10/09/23 JJ

Memo

0.00

MK  
10-9-23

# Picklist Print

September 23, 2010 11:58:36 AM

Page 1

Work Order ID: 62253



Parent Item: D3876-11



Parent Item Name: Protector - Floor

Start Date: 9/23/10

Required Date: 9/23/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,218.103	1	2.105263			

GE PLASTICS LEXAN SHEET



Location	Loc Qty	Loc Code
MAT	2218.1038	
114032	216.9238	
115261	2001.18	

114032

②

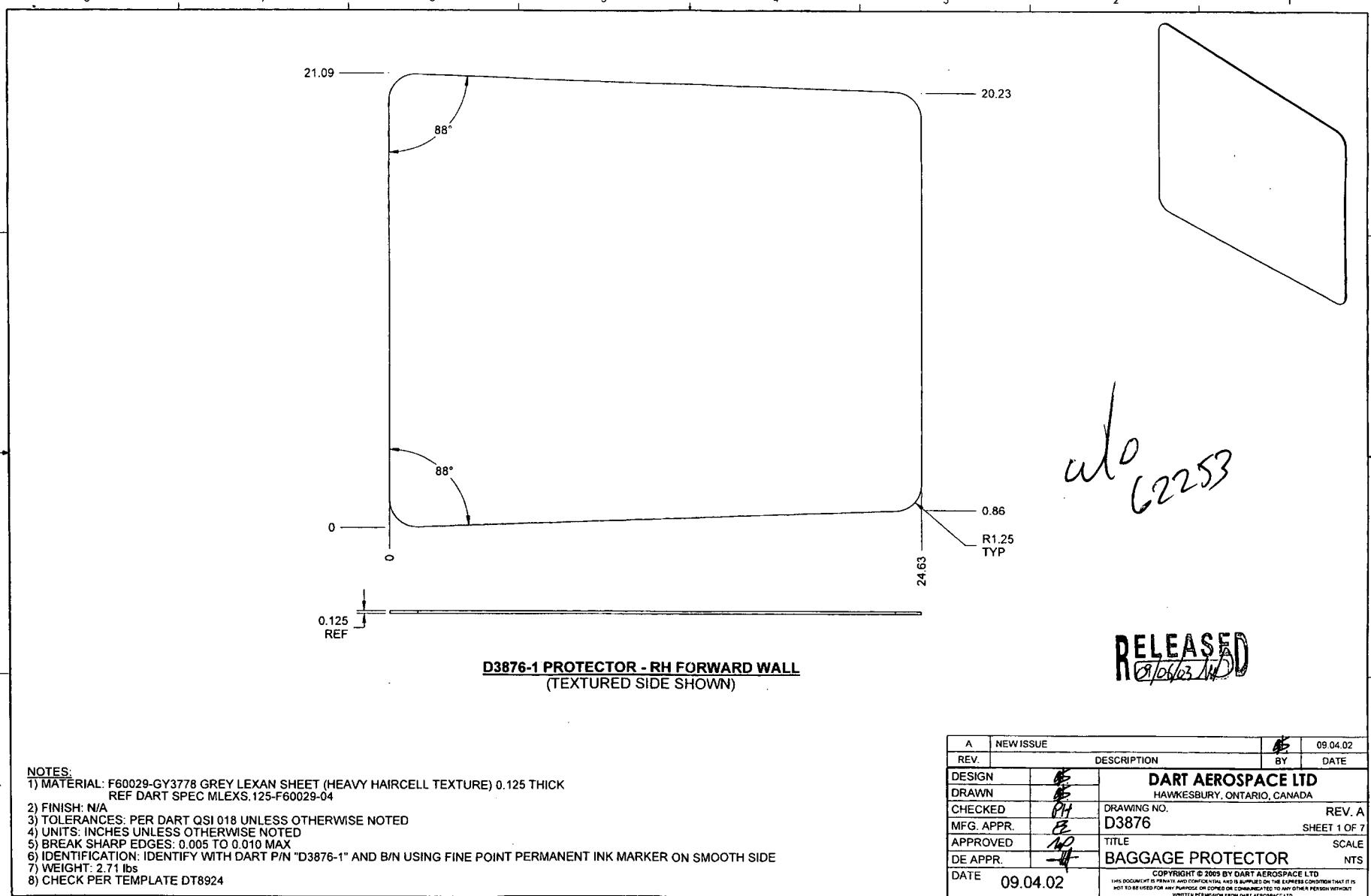
DART AEROSPACE LTD	Work Order:	WV /
Description: Protector – Floor	Part Number:	D3876-11
Inspection Dwg: D3876	Rev: A	Page 1 of 1

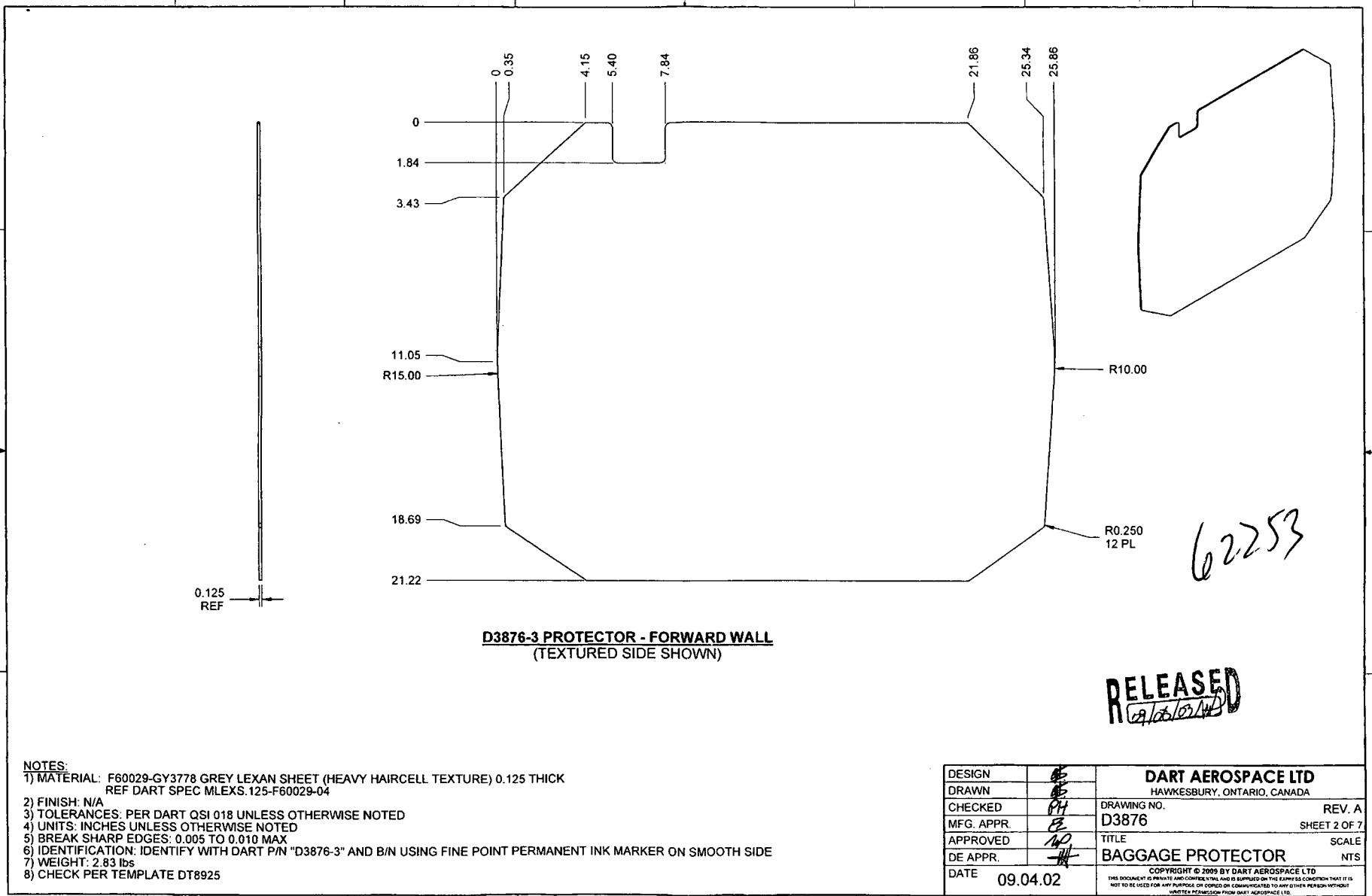
## **FIRST ARTICLE INSPECTION CHECKLIST**

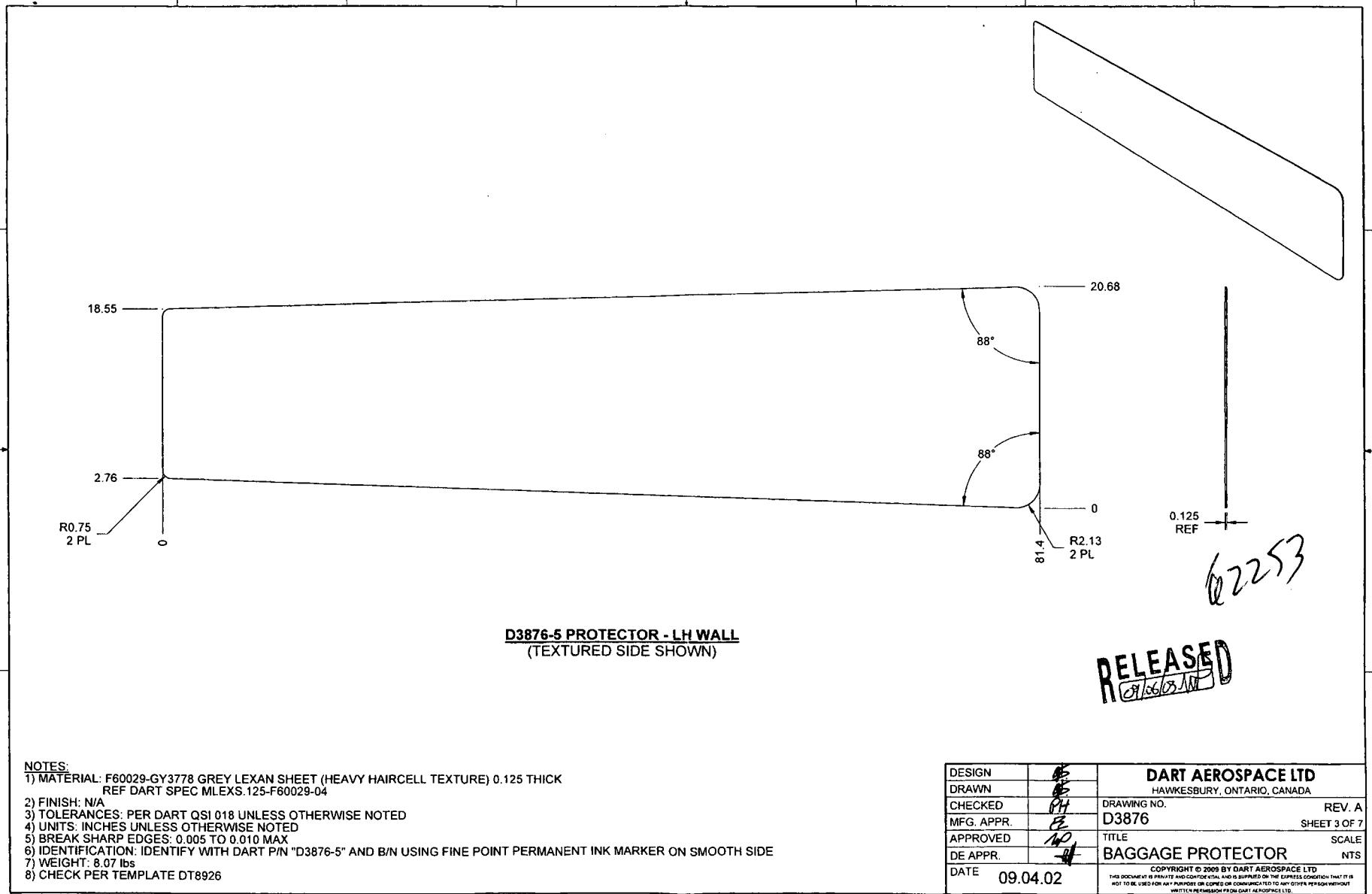
## X First Article      Prototype

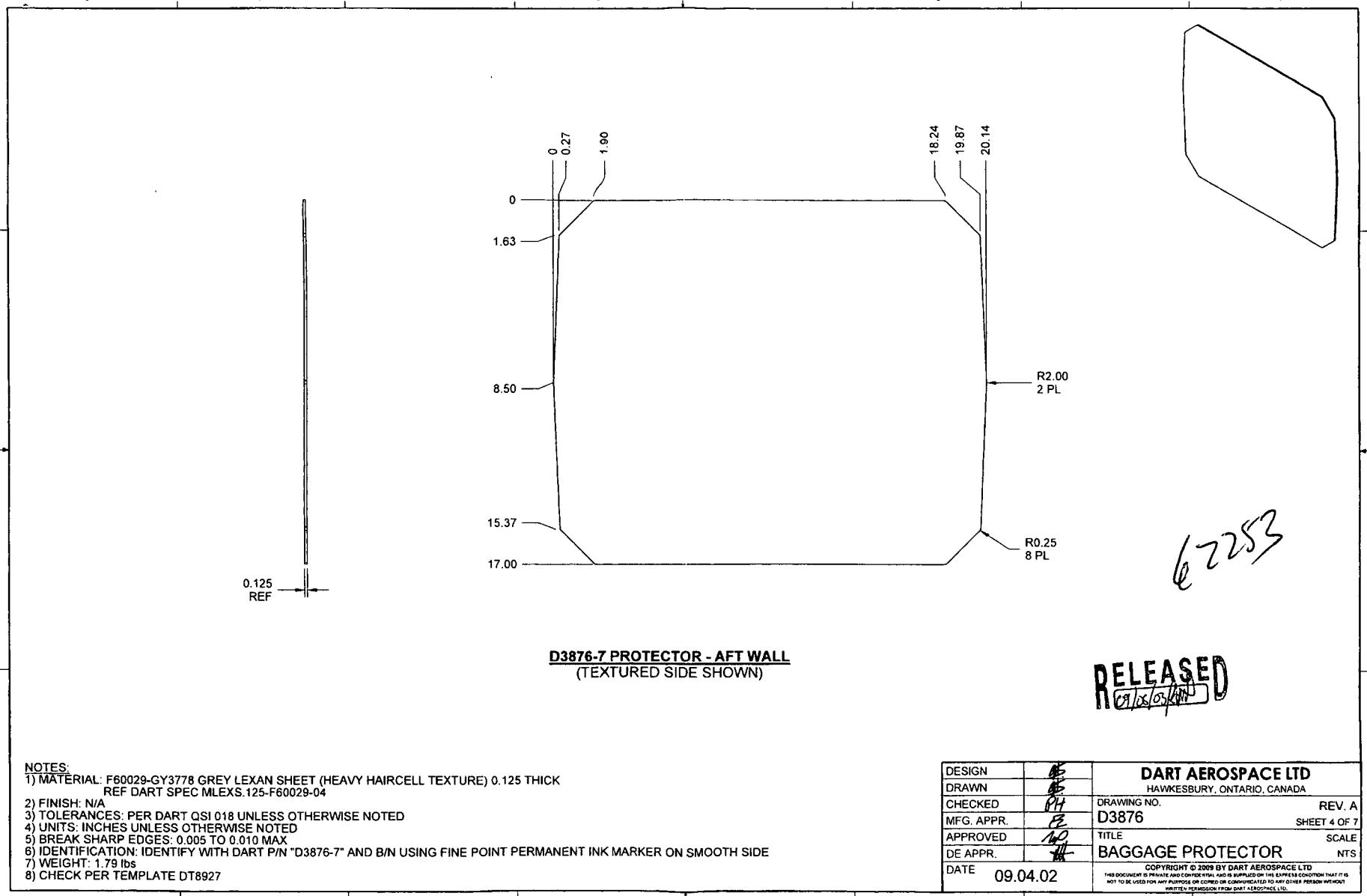
Measured by:	B	Audited by:	S	Prototype Approval:	N/A
Date:	10-9-23	Date:	10/09/23	Date:	N/A

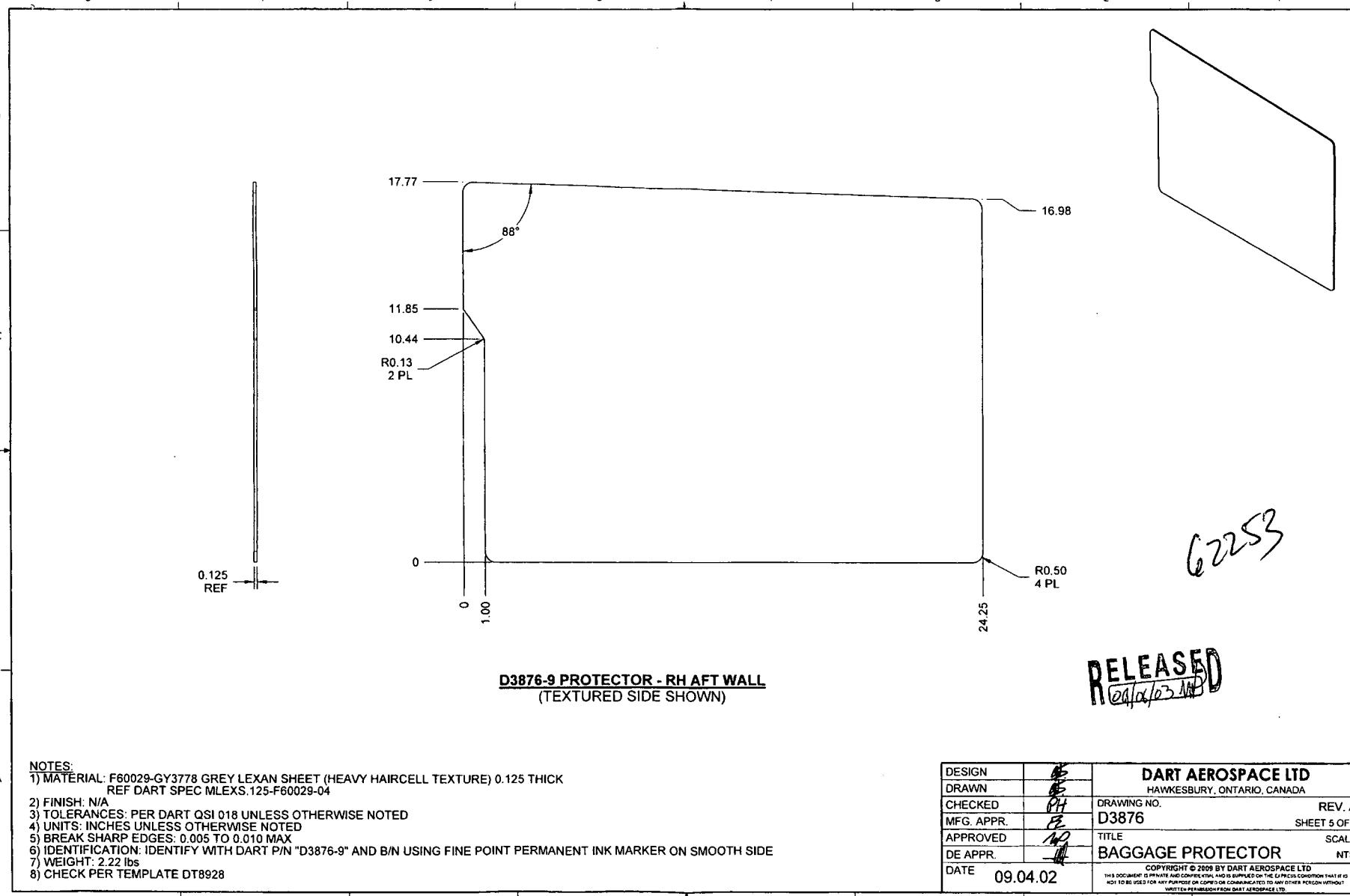
Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ <i>[Signature]</i>	

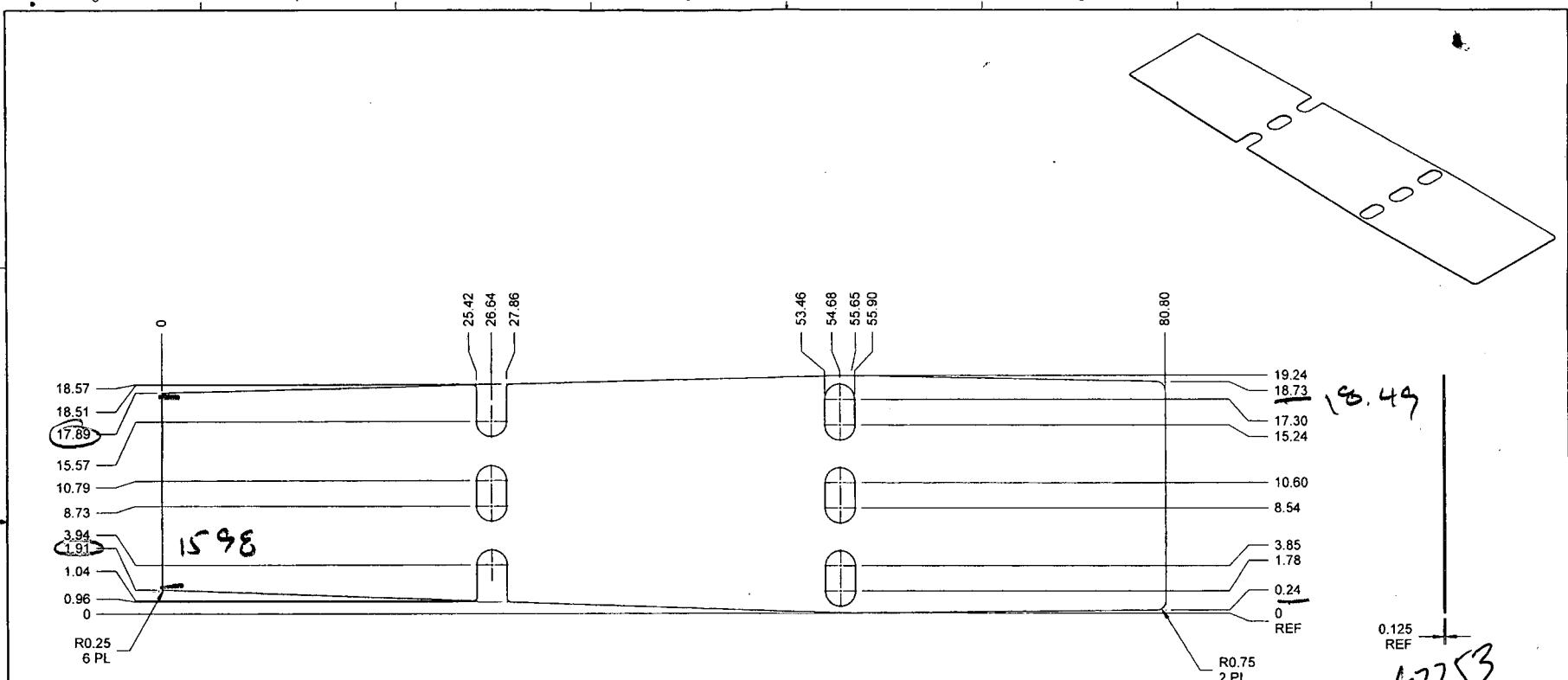












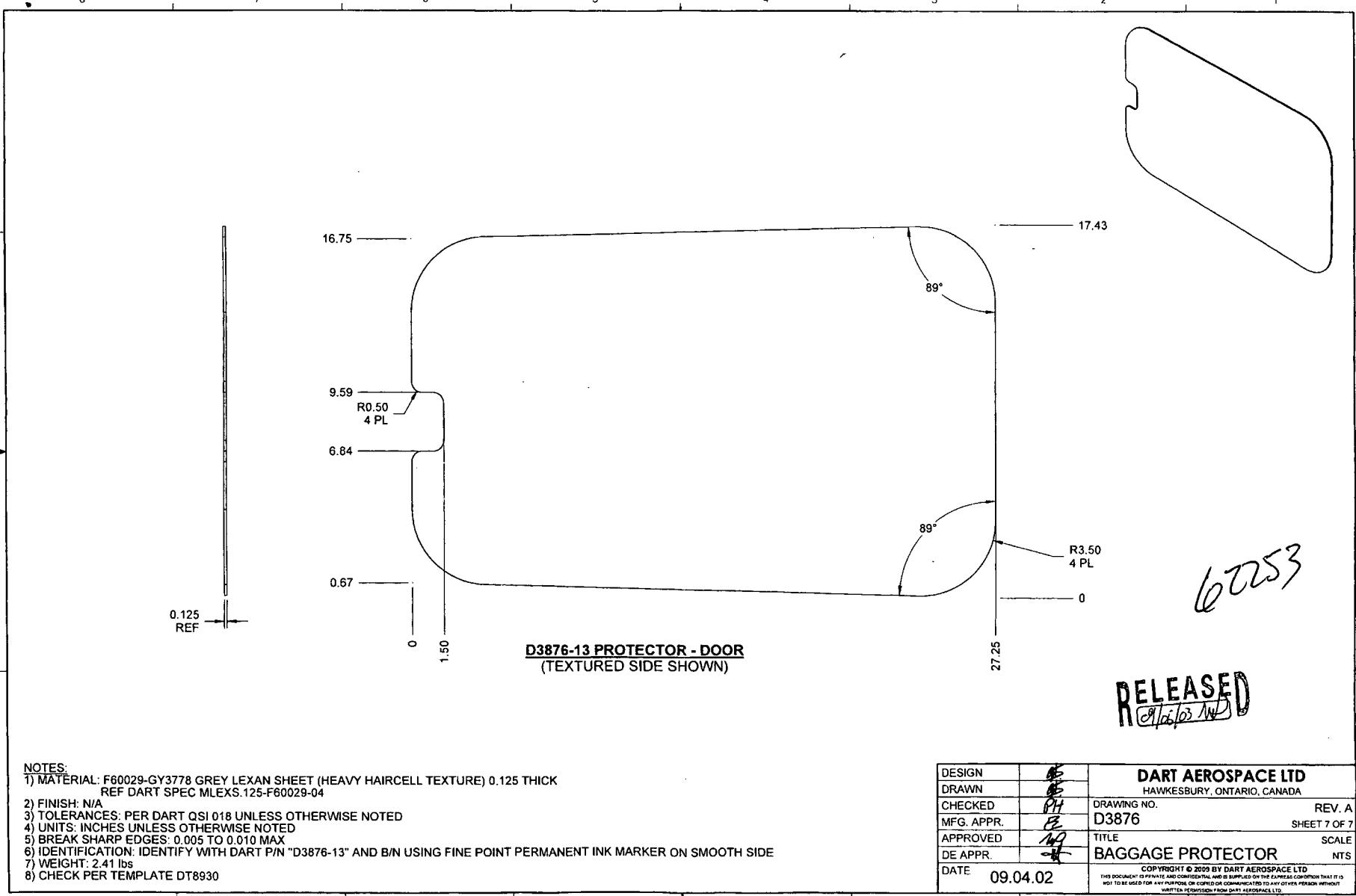
**D3876-11 PROTECTOR - FLOOR**  
(TEXTURED SIDE SHOWN)

**RELEASED**  
07/03/04

**NOTES:**

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK  
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-11" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 7.46 lbs
- 8) CHECK PER TEMPLATE DT8929

DESIGN	<i>RE</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>	DRAWING NO.	
MFG. APPR.	<i>RE</i>	REV. A	
APPROVED	<i>RE</i>	D3876	
DE APPR.	<i>RE</i>	SHEET 6 OF 7	
DATE	09.04.02	TITLE	
		SCALE	
		BAGGAGE PROTECTOR	
		NTS	
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APPROVED	<i>AB</i>	TITLE
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